



PRODUCT REPAIR / SERVICE ESTIMATE

Estimate #: R2018-SAV-0162

Date: 11/18/2019

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Tag #: 3354

JobName: Francis Lake

Hydraulic Type: C

Installation

Type: P

Control

Discharge Size: 10

MFV

Primary Requirement: Oil in stator housing

Repair/Service Requirements and remarks

There was oil / media in the stator housing . The lower oil housing is badly damaged from cavitation. I had to break out the locking collar assembly. The insulation is damaged on the cable and has been twisted and smashed in a couple locations.The suction cover no longer has a lip to support the wear ring . The face of the volute is deeply worn to the point i dont believe devcon will work .

Parts, Labor and Other Charges

Parts:

Qty	PartNo	Description	Sell Price	Total Price
1	601 89 24	KIT,REPAIR BASIC 3300.180	\$5,366.20	\$5,366.20
1	527 72 01	ROTOR UNIT	\$6,357.40	\$6,357.40
1	84 44 18	GROMMET,CR 41ID 60OD 26L	\$111.30	\$111.30
50	94 21 11	CABLE,SUBCAB AWG 1/3-2-1-GC+ 41.7MM	\$42.70	\$2,135.00
2	374 56 00	RING,RETAINING	\$34.30	\$68.60
2	82 44 26	WASHER,STEEL 90MM ID 110MM OD	\$34.30	\$68.60
1	504 78 11	CABLE UNIT	\$102.90	\$102.90
1	518 89 02	DETECTOR,LEAKAGE UNIT FLS	\$163.80	\$163.80
1	620 78 00	HOUSING,OIL CI	\$3,127.60	\$3,127.60
1	374 85 00	COVER,SUCTION CI	\$2,476.60	\$2,476.60
1	319 30 00	VOLUTE,MT 10" UVF CI	\$9,874.90	\$9,874.90
1	84 59 12	ASSEMBLY,LOCKING 55X85	\$213.50	\$213.50
1	341 86 00	WASHER,STEEL/NBR	\$71.40	\$71.40

